

ICEA Method 1

Uses solid colors with longitudinal or spiral stripes in accordance with ICEA Standard S-73-532 Table E-2

Conductor	Base Color	Stripe Color
1	Black	-
2	Red	-
3	Blue	-
4	Orange	-
5	Yellow	-
6	Brown	-
7	Red	Black
8	Blue	Black
9	Orange	Black
10	Yellow	Black
11	Brown	Black
12	Black	Red
13	Blue	Red
14	Orange	Red
15	Yellow	Red
16	Brown	Red
17	Black	Blue
18	Red	Blue
19	Orange	Blue
20	Yellow	Blue
21	Brown	Blue
22	Black	Orange
23	Red	Orange
24	Blue	Orange
25	Yellow	Orange
26	Brown	Orange
27	Black	Yellow
28	Red	Yellow
29	Blue	Yellow
30	Orange	Yellow
31	Brown	Yellow
32	Black	Brown
33	Red	Brown
34	Blue	Brown
35	Orange	Brown
36	Yellow	Brown
37	Black	-

ICEA Method 3

Uses solid colors with printed numbers and colors per ICEA Standard S-73-532 Table E-4

Conductor	Base Color	Printed
1	Black	1 - Black
2	Red	2 - Red
3	Blue	3 - Blue
4	Orange	4 - Orange
5	Yellow	5 - Yellow
6	Brown	6 - Brown
7	Red	7 - Red, Black
8	Blue	8 - Blue, Black
9	Orange	9 - Orange, Black
10	Yellow	10 - Yellow, Black
11	Brown	11 - Brown, Black
12	Black	12 - Black, Red
13	Blue	13 - Blue, Red
14	Orange	14 - Orange, Red
15	Yellow	15 - Yellow, Red
16	Brown	16 - Brown, Red
17	Black	17 - Black, Blue
18	Red	18 - Red, Blue
19	Orange	19 - Orange, Blue
20	Yellow	20 - Yellow, Blue
21	Brown	21 - Brown, Blue
22	Black	22 - Black, Orange
23	Red	23 - Red, Orange
24	Blue	24 - Blue, Orange
25	Yellow	25 - Yellow, Orange
26	Brown	26 - Brown, Orange
27	Black	27 - Black, Yellow
28	Red	28 - Red, Yellow
29	Blue	29 - Blue, Yellow
30	Orange	30 - Orange, Yellow
31	Brown	31 - Brown, Yellow
32	Black	32 - Black, Brown
33	Red	33 - Red, Brown
34	Blue	34 - Blue, Brown
35	Orange	35 - Orange, Brown
36	Yellow	36 - Yellow, Brown
37	Black	37 - Black

ICEA Method 4

Black insulation with printed color code per ICEA Standard S-73-532 Table E-4

Conductor	Base Color	Printed
1	Black	1-One
2	Black	2-Two
3	Black	3-Three
4	Black	4-Four